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Please read this notice before using the TAIYO YUDEN products.

⚠ REMINDERS

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- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.

- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.

- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance.
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AXIAL LEADED INDUCTORS

WAVE

■PARTS NUMBER

C A	L △	4 5	T B	△	1 R 5	K	△ △ △ △
①	②	③	④		⑤	⑥	⑦

△=Blank space

①Series name

Code	Series name
CA	High current axial leaded inductor

②Characteristics

Code	Characteristics
L△	Standard

③Dimensions (L×D)

Code	Dimensions (L×D) [mm]
45	8.0×4.4

④Lead configurations

Code	Lead configurations
TB	Axial lead (52mm lead space)/ammo pack
VB	Formed lead/ammo pack

⑤Nominal inductance

Code (example)	Nominal inductance [μH]
1R5	1.5
120	12

※R=Decimal point

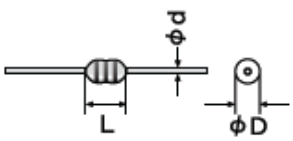
⑥Inductance tolerance

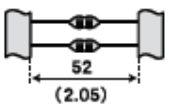
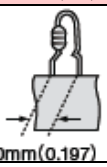
Code	Inductance tolerance
K	±10%

⑦Internal code

Code	Internal code
△△△△	Standard

■STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



Taping	
Straight (TB)	Formed (VB)
	

Type	L	ϕD	ϕd	Standard quantity [pcs] Taping	
				Axial lead	Formed lead
CAL 45	8.0 max (0.315 max)	4.4 max (0.173 max)	0.65±0.05 (0.026±0.002)	2000	1500

Unit: mm (inch)

■PARTS NUMBER

●CAL45

Parts number	EHS	Nominal inductance [μH]	Inductance tolerance	Measuring frequency [MHz]	DC ResistanceDC [Ω] (max.)	Rated current ※) [mA] (max.)	
						Saturation current Idc1	Temperature rise current Idc2
CAL 45□ 1R0K	RoHS	1.0	±10%	7.96	0.036	5,600	3,300
CAL 45□ 1R2K	RoHS	1.2	±10%	7.96	0.039	5,000	3,200
CAL 45□ 1R5K	RoHS	1.5	±10%	7.96	0.041	4,400	3,000
CAL 45□ 1R8K	RoHS	1.8	±10%	7.96	0.048	4,100	2,800
CAL 45□ 2R2K	RoHS	2.2	±10%	7.96	0.054	3,900	2,700
CAL 45□ 2R7K	RoHS	2.7	±10%	7.96	0.058	3,500	2,500
CAL 45□ 3R3K	RoHS	3.3	±10%	7.96	0.066	3,100	2,400
CAL 45□ 3R9K	RoHS	3.9	±10%	7.96	0.072	3,000	2,300
CAL 45□ 4R7K	RoHS	4.7	±10%	7.96	0.079	2,800	2,200
CAL 45□ 5R6K	RoHS	5.6	±10%	7.96	0.089	2,500	2,100
CAL 45□ 6R8K	RoHS	6.8	±10%	7.96	0.097	2,200	2,000
CAL 45□ 8R2K	RoHS	8.2	±10%	7.96	0.110	2,000	1,900
CAL 45□ 100K	RoHS	10	±10%	2.52	0.14	1,700	1,800
CAL 45□ 120K	RoHS	12	±10%	2.52	0.17	1,600	1,450
CAL 45□ 150K	RoHS	15	±10%	2.52	0.19	1,400	1,430
CAL 45□ 180K	RoHS	18	±10%	2.52	0.24	1,250	1,300
CAL 45□ 220K	RoHS	22	±10%	2.52	0.28	1,200	1,220
CAL 45□ 270K	RoHS	27	±10%	2.52	0.33	1,100	1,130
CAL 45□ 330K	RoHS	33	±10%	2.52	0.37	1,000	1,080
CAL 45□ 390K	RoHS	39	±10%	2.52	0.47	920	900
CAL 45□ 470K	RoHS	47	±10%	2.52	0.52	890	870
CAL 45□ 560K	RoHS	56	±10%	2.52	0.75	790	710
CAL 45□ 680K	RoHS	68	±10%	2.52	0.78	700	700
CAL 45□ 820K	RoHS	82	±10%	2.52	0.92	620	640
CAL 45□ 101K	RoHS	100	±10%	0.796	1.2	590	630
CAL 45□ 121K	RoHS	120	±10%	0.796	1.6	550	490
CAL 45□ 151K	RoHS	150	±10%	0.796	1.8	490	470
CAL 45□ 181K	RoHS	180	±10%	0.796	2.3	420	450
CAL 45□ 221K	RoHS	220	±10%	0.796	2.9	370	425
CAL 45□ 271K	RoHS	270	±10%	0.796	3.4	350	355
CAL 45□ 331K	RoHS	330	±10%	0.796	3.6	320	330
CAL 45□ 391K	RoHS	390	±10%	0.796	4.9	290	280
CAL 45□ 471K	RoHS	470	±10%	0.796	6.3	270	240
CAL 45□ 561K	RoHS	560	±10%	0.796	7.0	250	240
CAL 45□ 681K	RoHS	680	±10%	0.796	7.8	240	220
CAL 45□ 821K	RoHS	820	±10%	0.796	11.0	220	210
CAL 45□ 102K	RoHS	1000	±10%	0.252	13.2	190	170
CAL 45□ 122K	RoHS	1200	±10%	0.252	17	170	150
CAL 45□ 152K	RoHS	1500	±10%	0.252	22	150	140
CAL 45□ 182K	RoHS	1800	±10%	0.252	27	140	120
CAL 45□ 222K	RoHS	2200	±10%	0.252	36	130	110
CAL 45□ 272K	RoHS	2700	±10%	0.252	45	110	90
CAL 45□ 332K	RoHS	3300	±10%	0.252	65	100	75
CAL 45□ 392K	RoHS	3900	±10%	0.252	69	95	70
CAL 45□ 472K	RoHS	4700	±10%	0.252	80	90	65
CAL 45□ 562K	RoHS	5600	±10%	0.252	90	90	60
CAL 45□ 682K	RoHS	6800	±10%	0.252	100	80	60
CAL 45□ 822K	RoHS	8200	±10%	0.252	125	75	50
CAL 45□ 103K	RoHS	10000	±10%	0.0796	155	65	45

• □ Please specify the Lead configuration code.

※) The saturation current value (Idc1) is the DC current value having inductance decrease down to 10%. (at 20℃)
※) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40℃. (at 20℃)
※) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

AXIAL LEADED INDUCTORS

■PACKAGING

①Minimum Quantity

●Taping for Straight Leads

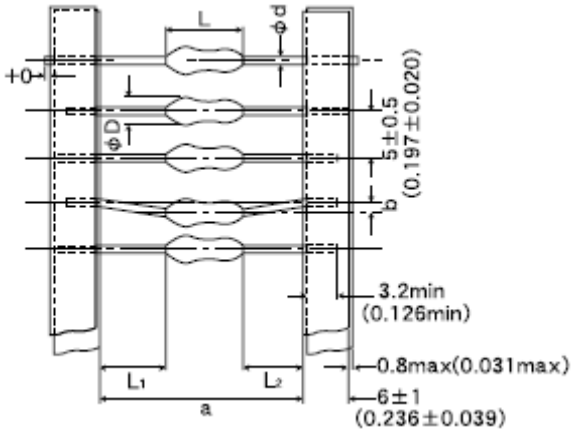
Type	Lead Configuration code	Standard quantity [pcs]
CAL45	TB	2,000

●Taping for Formed Leads

Type	Lead Configuraion code	Standard quantity [pcs]
CAL45	VB	1,500

②Dimension

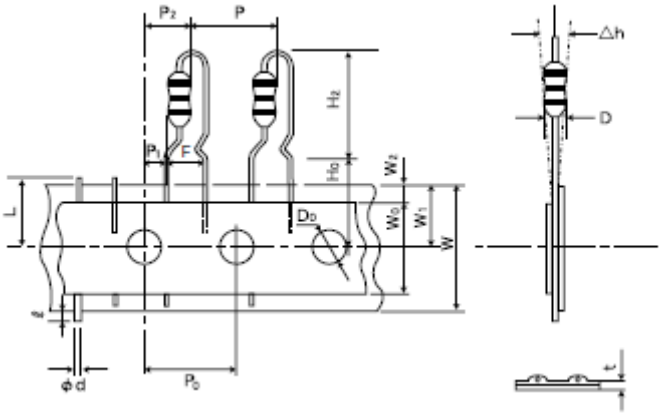
●CAL 45 TB(a:52mm lead space)
(2.05 inches)



Type	Dimensions						Minimum insertion pitch
	φD	L	a	b	$\|L_1-L_2\|$	φd	
CAL45	4.4max (0.173max)	8.0max (0.315max)	52+2/−1 (2.05+0.079/−0.039)	1.2max (0.047max)	1.0max (0.039max)	0.65±0.05 (0.026±0.002)	10.0 (0.394)

Unit:mm(inch)

●CAL 45VB



Type	Symbol	Dimensions	Symbol	Dimensions	Symbol	Dimensions
CAL 45	D	φ4.4max	P_2	6.35±1.3 (0.250±0.051)	W_2	3.0max ※2 (0.118max)
	H_2	14.0max (0.551max)	F	5.0±1.0 (0.197±0.039)	ℓ	2.0max (0.079max)
	H_0	16.0±1.0 (0.630±0.039)	△h	0.0±2.0 (0.0±0.079)	D_0	φ4.0±0.2 (φ0.157±0.008)
	P	12.7±1.0 (0.500±0.039)	W	18.0+1.0/−0.5 (0.709+0.039/−0.020)	φd	φ0.65±0.05 (φ0.026±0.002)
	P_0	12.7±0.3 ※1 (0.500±0.012)	W_0	12.5min (0.492min)	L	11.0max (0.433max)
	P_1	3.85±0.7 (0.152±0.028)	W_1	9.0+0.75/−0.5 (0.354+0.030/−0.020)	t	0.9max (0.035max)

Unit:mm(inch)

※1 Accumulated error for 20 pitches is ± 1mm.
※2 Bonding tape must not protrude from the base tape.

AXIAL LEADED INDUCTORS(CAL Type)、
RADIAL LEADED INDUCTORS(LH Type)、
LEADED FERRITE BEAD INDUCTORS(FB Series A Type／R Type)

■RELIABILITY DATA

1. Operating temperature Range		
Specified Value	CAL45 Type	−25～＋ 105℃
	LHL□□□	
	FBA/FBR	−25～＋ 85℃
Test Methods and Remarks	CA : Including self-generated heat LHL□□□ : Including self-generated heat	

2. Storage temperature Range		
Specified Value	CAL45 Type	−40～＋ 85℃
	LHL□□□	
	FBA/FBR	

3. Rated current		
Specified Value	CAL45 Type	Within the specified tolerance
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : The maximum DC value having inductance within 10% and temperature increase within 40℃ by the application of DC bias. LHL□□□ : The maximum DC value having inductance decrease within 10% (LHLC08, LHLC10 : within 30%) and temperature increase within the following specified temperature by the application of DC bias. Reference temperature : 25℃ (LHL08, LHL10, LHL13) : 30℃ (LHL16, LHLP□□) : 40℃ (LHLC08, LHLC10) FB : No disconnection or appearance abnormality by continuous current application for 30 min. Change after the application shall be within ±20% of the initial value. This is not guaranteed for electrical characteristics during current application.	

4. Impedance		
Specified Value	CAL45 Type	
	LHL□□□	
	FBA/FBR	Within the specified tolerance
Test Methods and Remarks	FB : Measuring equipment : Impedance analyzer (HP4191A) or its equivalent Measuring frequency : Specified frequency	

5. Inductance		
Specified Value	CAL45 Type	Within the specified tolerance
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Measuring equipment : LCR meter (HP4285A + HP42851A or its equivalent) Measuring frequency : Specified frequency LHL□□□ : Measuring equipment : LCR meter (HP4285A＋HP42851A or its equivalent) : LCR meter (HP4263A) or its equivalent (at 1kHz) Measuring frequency : Specified frequency	

6. Q

Specified Value	CAL45 Type	
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	LHL□□□ (except LHLP) : Measuring equipment : LCR meter (HP4285A＋HP42851A or its equivalent) : LCR meter (HP4263A) or its equivalent (at 1kHz) Measuring frequency : Specified frequency	

7. DC Resistance

Specified Value	CAL45 Type	Within the specified tolerance
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Measuring equipment : low ohmmeter (A&D AD5812 or its equivalent) LHL□□□・FB : Measuring equipment : DC ohmmeter	

8. Self resonance frequency

Specified Value	CAL45 Type	
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	LHL□□□(except LHLP) : Measuring equipment : (HP4191A, 4192A) it equivalent	

9. Temperature characteristic

Specified Value	CAL45 Type	
	LHL□□□	△L/L : Within ±7% (except LHLP16 : Within ±20%)
	FBA/FBR	

Test Methods and Remarks

Change of maximum inductance deviation in step 1 to 5

Step	Temperature (℃)
	LHL□□□
1	20
2	Minimum operating temperature
3	20 (Standard temperature)
4	Maximum operating temperature
5	20

10. Tensile strength test

Specified Value	CAL45 Type	No abnormality such as cut lead, or looseness.
	LHL□□□	
	FBA/FBR	No abnormality such as cut lead, or looseness.

Test Methods and Remarks

CA : Apply the stated tensile force progressively in the direction to draw terminal.

force (N)	duration (s)
10	10

LHL□□□ : Apply the stated tensile force progressively in the direction to draw terminal.

Nominal wire diameter tensile ϕd (mm)	force (N)	duration (s)
0.3＜ϕd≦0.5	5	30±5
0.5＜ϕd≦0.8	10	
0.8＜ϕd≦1.2	25	

FBA/FBR : The body of a component shall be fixed and a tensile force of 20±1N shall be applied to the lead wire in the axial direction of the component during 10±1 seconds.

11. Over current		
Specified Value	CAL45 Type	No emission of smoke no firing.
	LHL□□□	There shall be no scorch or short of wire. LHLC08, LHLC10 : There shall be no firing.
	FBA/FBR	
Test Methods and Remarks	LHL□□□/CAL45 Type : Measuring current : Rated current × 2 Duration : 5 min. Number of measuring : one time	

12. Terminal strength : bending		
Specified Value	CAL45 Type	No abnormality such as cut lead, or looseness.
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Suspend a weight of specified mass at the end of the terminals and incline the body through the angle of 90 degrees and return it to the initial position. This operation is done over a period of 2–3 sec. Then second bend in the opposite direction shall be made. Number of bends : Two times.	

Nominal wire diameter tensile	Bending force	Mass reference weight
0.3＜ φ d≦0.5	2.5	0.25
0.5＜ φ d≦0.8	5	0.50

LH・FB :
Suspend a weight of specified mass at the end of the terminals and incline the body through the angle of 90 degrees and return it to the initial position. This operation is done over a period of 2–3 sec. Then second bend in the opposite direction shall be made.
Number of bends : Two times.

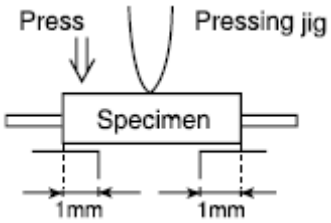
Nominal wire diameter tensile	Bending force	Mass reference weight
0.3＜φd≦0.5	2.5	0.25
0.5＜φd≦0.8	5	0.5
0.8＜φd≦1.2	10	1.0

13. Insulation resistance : between the terminals and body		
Specified Value	CAL45 Type	
	LHL□□□	100MΩ min.
	FBA/FBR	
Test Methods and Remarks	LHL□□□ : Applied voltage : 500 VDC Duration : 60 sec.	

14. Insulation resistance : between terminals and core		
Specified Value	CAL45 Type	
	LHL□□□	
	FBA/FBR	1MΩ min. (Other than material code MA)
Test Methods and Remarks	FBA・FBR : Applied voltage : 100 VDC Duration : 60±5 sec.	

15. Withstanding : between the terminals and body		
Specified Value	CAL45 Type	
	LHL□□□	No abnormality such as insulation damage
	FBA/FBR	
Test Methods and Remarks	LHL□□□ : According to JIS C5102. 7. 1. 3 (C) Metal global method Applied voltage : 500 VDC Duration : 60 sec.	

16. DC bias characteristic		
Specified Value	CAL45 Type	△L/L : Within －10%
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Measure inductance with application of rated current using LCR meter to compare it with the initial value.	

17. Body strength		
Specified Value	CAL45 Type	No abnormality as damage.
	LHL□□□	
	FBA/FBR	No abnormality such as cracks on body.
Test Methods and Remarks	CAL45 : Applied force :50N Duration : 10 sec. Speed : Shall attain to specified force in 2 sec. FBA : Applied force : 50±3N Duration : 30±1 sec.  	

18. Resistance to vibration		
Specified Value	CAL45 Type	△L/L : Within ±5%
	LHL□□□	Appearance : No abnormality △L/L : Within ±5% Q change : Within ±30% (LHLP : only △L/L)
	FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%
Test Methods and Remarks	CA : Directions : 2 hrseach in X, Y and Z directions total : 6hrs. Frequency range : 10 to 55 to 10Hz (1min.) Amplitude : 1.5mm Mounting method : Soldering onto printed board. Recovery : At least 1hr of recovery under the standard condition after the test, followed by the measurement within 2hrs. LHL□□□・FB : Directions : 2 hrs each in X, Y and Z directions total : 6hrs. Frequency range : 10 to 55 to 10Hz (1min.) Amplitude : 1.5mm (But don't exceed acceleration 196m/s^2 (two power)) Mounting method : Soldering onto printed board.	

19. Resistance to shock		
Specified Value	CAL45 Type	No significant abnormality in appearance
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Drop test Impact material : concrete or vinyl tile Height : 1m Total number of drops : 10 times	

20. Solderability		
Specified Value	CAL45 Type	At least 75% of terminal electrode is covered by new solder.
	LHL□□□	At least 75% of terminal electrode is covered by new solder.
	FBA/FBR	At least 90% of terminal electrode is covered by new solder.
Test Methods and Remarks	CA : Solder temperature : 230±5℃ Duration : 2±0.5 sec. LHL□□□ : Solder temperature : 235±5℃ Duration : 2±0.5 sec. Immersion depth : Up to 1.5mm from bottom of case. FB : Solder temperature : 230±5℃ Duration : 3±1 sec. Immersion depth : Up to 1.5mm from terminal root.	

21. Resistance to soldering heat		
Specified Value	CAL45 Type	ΔL/L : Within ±5%
	LHL□□□	No significant abnormality in appearance Inductance change : Within ±5% Q change : Within ±30%(LHLP : only ΔL/L)
	FBA/FBR	No significant abnormality in appearance Impedance change : Within ±20%
Test Methods and Remarks	CA : Solder temperature : 270±5℃ Duration : 5±0.5 sec. One time Immersed conditions : Inserted into substrate with t=1.6mm Recovery : At least 1hr of recovery under the standard condition after the test, followed by the measurement within 2hrs. LHL□□□ : Solder bath method : Solder temperature : 260±5℃ Duration : 10±1 sec. : Up to 1.5mm from the bottom of case. Manual soldering : Solder temperature : 350±10℃ (At the tip of soldering iron) Duration : 5±1 sec. : Up to 1.5mm from the bottom of case. Caution : No excessive pressing shall be applied to terminals. Recovery : 4 to 24hrs of recovery under the standard condition after the test. FB : Solder bath method: Condition 1: Solder temperature : 260±5℃ Duration : 10±1 sec. Immersion depth : Up to 1.5mm from the terminal root. Condition 2 : Solder temperature : 350±5℃ Duration : 3±1 sec. Immersion depth : Up to 1.5mm from the terminal root. Recovery : 3hrs of recovery under the standard condition after the test.	

22. Resistance to solvent		
Specified Value	CAL45 Type	Please avoid the ultrasonic cleaning of this product.
	LHL□□□	
	FBA/FBR	No significant abnormality in appearance Impedance change : Within ±20%
Test Methods and Remarks	FB : Solvent temperature : 20～25℃ Duration : 30±5 sec. Solvent type : Acetone Recovery : 3hrs of recovery under the standard condition after the test.	

23. Thermal shock

Specified Value	CAL45 Type	△L/L : Within ±10%
	LHL□□□	Appearance : No abnormality Inductance change : Within ±10% Q change : Within ±30% (LHLP : only △L/L)
	FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%

Test Methods and Remarks

CA : Conditions for 1cycle

Step	Temperature (℃)	Duration (min.)
1	−25+0/−3	30±3
2	Room temperature	Within 3
3	+85+2/−0	30±3
4	Room temperature	Within 3

Number of cycles : 5 cycles
Recovery : At least 1hr of recovery under the standard condition after the removal from test chamber, followed by the measurement within 2hrs.

LHL□□□・FB : According to JIS C0025
Conditions for 1 cycle

Step	Temperature (℃)	Duration (min.)
1	Minimum operating temperature+0/−3	30±3
2	Room temperature	Within 3
3	Minimum operating temperature+2/−0	30±3
4	Room temperature	Within 3

Number of cycles : 10 cycles〔LHL□□□〕
Recovery : 5 cycles (FBA, FBR)
: 4 to 24hrs of recovery under the standard condition after the removal from the test chamber.〔LHL□□□〕
: 3hrs of recovery under the standard condition after the removal from the test chamber. (FBA, FBR)

24. Damp heat

Specified Value	CAL45 Type	△L/L : Within ±10%
	LHL□□□	
	FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%

Test Methods and Remarks

CA :
Temperature : 40±2℃
Humidity : 90～95%RH
Duration : 1000 hrs
Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.
FB :
Temperature : 60±2℃
Humidity : 90～95%RH
Duration : 1000 hrs
Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

25. Loading under damp heat		
Specified Value	CAL45 Type	△L/L : Within ±10%
	LHL□□□	Appearance : No abnormality Inductance change : Within ±10% Q change : Within ±30% (LHLP : only △L/L)
	FBA/FBR	
Test Methods and Remarks	CA : Temperature : 40±2℃ Humidity : 90～95%RH Duration : 1000 hrs Applied current : Rated current Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs. LHL□□□ : Temperature : 40±2℃ Humidity : 90～95%RH Duration : 1000±24 hrs Applied current : Rated current Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.	

26. Loading at high temperature		
Specified Value	CAL45 Type	△L/L : Within ±10%
	LHL□□□	
	FBA/FBR	
Test Methods and Remarks	CA : Temperature : 85±2℃ Duration : 1000 hrs Applied current : Rated current Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.	

27. Low temperature life test		
Specified Value	CAL45 Type	△L/L : Within ±10%
	LHL□□□	Appearance : No abnormality Inductance change : Within ±10% Q change : Within ±30% (LHLP : only △L/L)
	FBA/FBR	
Test Methods and Remarks	CA : Temperature : －25±2℃ Duration : 1000 hrs Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs. LHL□□□ : Temperature :－40±3℃ Duration : 1000±24 hrs Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.	

28. High temperature life test		
Specified Value	CAL45 Type	
	LHL□□□	Appearance : No abnormality Inductance change : Within ±10% Q change : Within ±30% (LHLP : only △L/L)
	FBA/FBR	
Test Methods and Remarks	LHL□□□ : Temperature : 105±3℃ Duration : 1000±24 hrs Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.	

AXIAL LEADED INDUCTORS(CAL Type)、
RADIAL LEADED INDUCTORS(LH Type)、
LEADED FERRITE BEAD INDUCTORS(FB Series A Type／R Type)

■PRECAUTIONS

1. Circuit Design	
Precautions	◆Operating environment 1. The products described in this specification are intended for use in general electronic equipment,(office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

2. PCB Design	
Precautions	◆Design 1. Please design insertion pitches as matching to that of leads of the component on PCBs.
Technical considerations	◆Design 1. When Inductors are mounted onto a PC board, hole dimensions on the board should match the lead pitch of the component, if not, it will cause breakage of the terminals or cracking of terminal roots covered with resin as excess stress travels through the terminal legs.

3. Considerations for automatic placement	
Precautions	◆Adjustment of mounting machine 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards. 2. Mounting and soldering conditions should be checked beforehand.
Technical considerations	◆Adjustment of mounting machine 1. When installing products, care should be taken not to apply distortion stress as it may deform the products.

4. Soldering	
Precautions	◆Wave soldering 1. Please refer to the specifications in the catalog for a wave soldering. 2. Do not immerse the entire inductor in the flux during the soldering operation. ◆Lead free soldering 1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently. ◆Recommended conditions for using a soldering iron: ・Put the soldering iron on the land-pattern. ・Soldering iron's temperature – Below 350℃ ・Duration – 3 seconds or less ・The soldering iron should not directly touch the inductor. ◆Reflow soldering 1. As for reflow soldering, please contact our sales staff.
Technical considerations	◆Lead free soldering 1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products. ◆Recommended conditions for using a soldering iron If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

5. Cleaning	
Precautions	◆Cleaning conditions 1. CAL type, LH type Please do not do cleaning by a supersonic wave.
Technical considerations	◆Cleaning conditions 1. CAL type, LH type, If washing by supersonic waves, supersonic waves may deform products.

6. Handling	
Precautions	◆Handling 1. Keep the inductors away from all magnets and magnetic objects. ◆Mechanical considerations 1. Please do not give the inductors any excessive mechanical shocks. 2. LH type If inductors are dropped onto the floor or a hard surface they should not be used. ◆Packing 1. Please do not give the inductors any excessive mechanical shocks. In loading, please pay attention to handling indication mentioned in a packing box (a loading direction / number of maximum loading / fragile item).
Technical considerations	◆Handling 1. There is a case that a characteristic varies with magnetic influence. ◆Mechanical considerations 1. There is a case to be damaged by a mechanical shock. 2. LH type There is a case to be broken by a fall. ◆Packing 1. There is a case that a lead wire could be deformed by a fall or an excessive shock.

7. Storage conditions	
Precautions	◆Storage 1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. Recommended conditions ・Ambient temperature 0～40℃ ・Humidity Below 70% RH The ambient temperature must be kept below 30℃. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, inductors should be used within one year from the time of delivery. In case of storage over 6 months, solderability shall be checked before actual usage.
Technical considerations	◆Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.